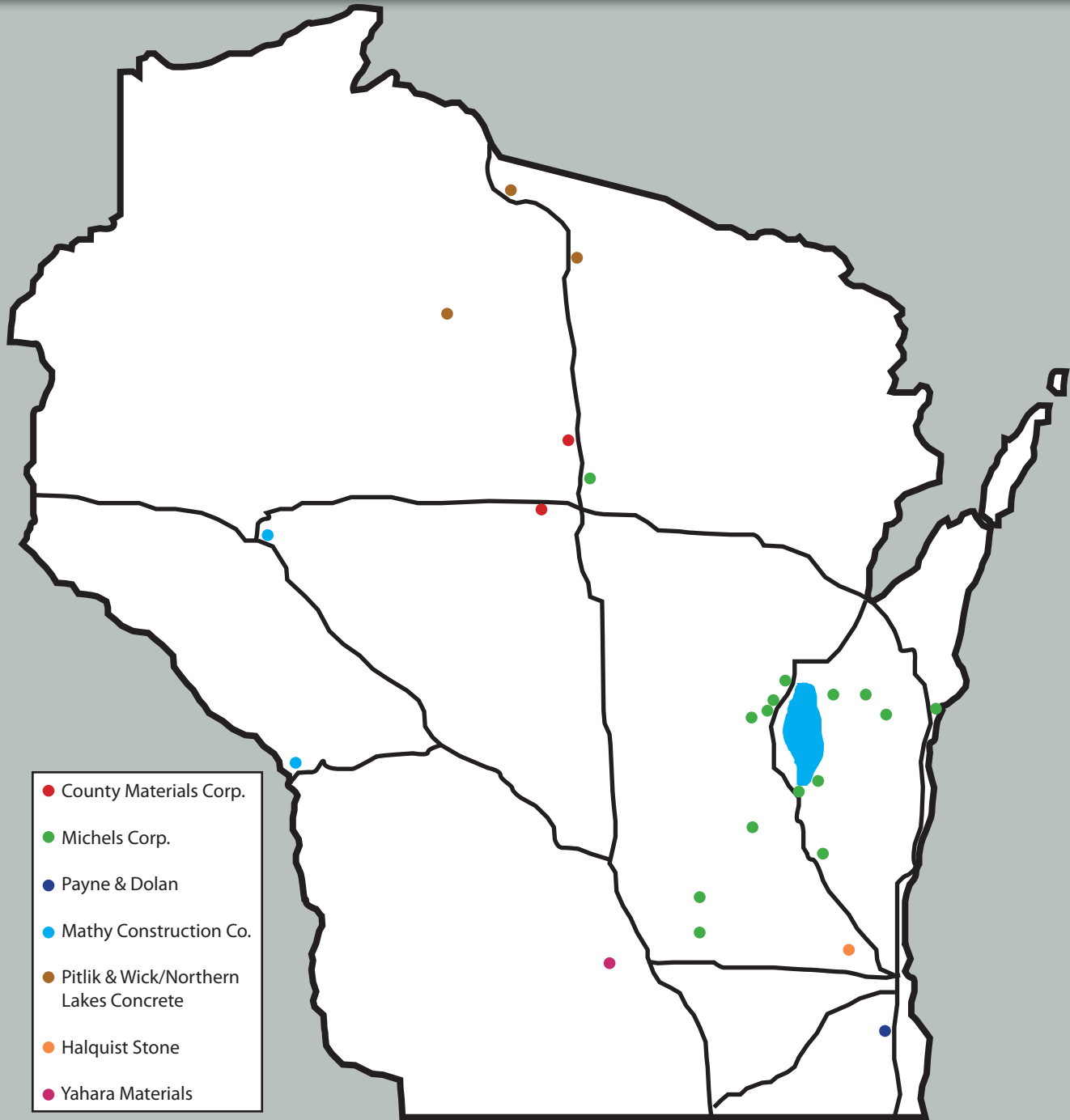


Wisconsin's Permeable Aggregate Quarries



- County Materials Corp.
- Michels Corp.
- Payne & Dolan
- Mathy Construction Co.
- Pitlik & Wick/Northern Lakes Concrete
- Halquist Stone
- Yahara Materials

ASTM No. 8	
Bedding and Joint/Opening Filler Grading Requirements	
Sieve Size	% Passing
12.5 mm (1/2 in.)	100
9.5 mm (3/8 in.)	85 to 100
4.75 mm (No. 4)	10 to 30
2.36 mm (No. 8)	0 to 10
1.16 mm (No. 16)	0 to 5

ASTM No. 57	
Base Grading Requirements	
Sieve Size	% Passing
37.5 mm (1 1/2 in.)	100
25 mm (1 in.)	95 to 100
12.5 mm (1/2 in.)	25 to 60
4.75 mm (No. 4)	0 to 10
2.36 mm (No. 8)	0 to 5

ASTM No. 2	
Subbase Grading Requirements	
Sieve Size	% Passing
75 mm (3 in.)	100
63 mm (2 1/2 in.)	90 to 100
50 mm (2 in.)	35 to 70
37.5 mm (1 1/2 in.)	0 to 15
19 mm (3/4 in.)	0 to 5

Wisconsin's Permeable Aggregate Quarries

Quarry Contacts for Permeable Aggregates			
Company	Location	Aggregate Type	Contact Number
● County Materials Corp.	Merrill	#2 - #57	800-289-2569
County Materials Corp.	Marathon	#8 - #89	800-289-2569
● Michels Corporation	Marblehead	#8	920-901-0719
Michels Corporation	Valders	#2 - #57	920-727-1688
Michels Corporation	Taycheedah	#57	920-901-0719
Michels Corporation	Sherwood (Brown)	#57 - #8	920-727-1688
Michels Corporation	Neenah (Bencarrie)	#2 - #57 - #8	920-727-1688
Michels Corporation	Brillion (Brown)	#2 - #57	920-727-1688
Michels Corporation	Columbus	#2 - #57 - #8	920-539-9030
Michels Corporation	Appleton (Garvey)	#2 - #57 - #8	920-727-1688
Michels Corporation	Waterloo	#2 - #57 - #8	920-539-9030
Michels Corporation	Winneconne (Devens)	#2 - #57 - #8	920-727-1688
Michels Corporation	Fond du Lac (Rudlinger)	#57	920-901-0719
Michels Corporation	Waupun	#2 - #57 - #8	920-539-9030
Michels Corporation	Rockwell	#57	920-727-1688
Michels Corporation	Neenah (Jorgensen)	#2 - #57 - #8	920-727-1688
Michels Corporation	Brokaw (AB & J Rose)	#2 - #57 - #8	800-826-1581
● Payne & Dolan	Franklin	#2 - #57 - #8	800-797-7625
● Mathy Construction Company	Onalaska		608-783-6411
Mathy Construction Company	Eau Claire		608-397-1644
● Pitlik & Wick/Northern Lakes Conc.	Mercer	#57 - #8	715-891-0234
Pitlik & Wick/Northern Lakes Conc.	Woodruff	#57 - #8	715-891-0234
Pitlik & Wick/Northern Lakes Conc.	Phillips	#57 - #8	715-891-0234
● Halquist Stone	Sussex	#2 - #57 - #8	262-246-9000
● Yahara Materials	Middleton	#2 - #57 - #8	608-849-4162