

REINFORCED CONCRETE PIPE W/GASKETS - ASTM C76 - MNDOT STD PLATE 3006H								
DIA.	WEIGHT PER FOOT	\$/ FOOT CLASS 2	\$/ FOOT CLASS 3	\$/ FOOT CLASS 4	\$/ FOOT CLASS 5	\$/ EACH FLARED END SECTIONS	\$/ EACH TRASH GUARDS	\$/ TOTAL FES W/TG
12"	106	-	-	-	\$31.60	\$650.00	\$618.00	\$1,268.00
15"	145	-	-	-	\$38.00	\$712.50	\$768.00	\$1,480.50
18"	193	-	-	-	\$42.80	\$806.00	\$850.00	\$1,656.00
21"	248	-	\$51.00	\$51.00	\$54.00	\$887.50	\$1,300.00	\$2,187.50
24"	310	-	\$59.00	\$69.50	\$83.90	\$981.00	\$1,718.00	\$2,699.00
27"	359	-	\$83.10	\$101.10	\$140.10	\$1,131.30	\$1,968.00	\$3,099.30
30"	515	-	\$96.40	\$115.00	\$163.00	\$1,250.00	\$2,150.00	\$3,400.00
33"	580	-	\$117.90	\$147.60	\$201.00	\$1,637.50	\$2,468.00	\$4,105.50
36"	680	-	\$134.90	\$164.00	\$212.30	\$1,937.50	\$2,956.00	\$4,893.50
42"	905	-	\$194.00	\$224.00	\$292.00	\$2,406.00	\$3,681.00	\$6,087.00
48"	1140	\$237.00	\$251.40	\$300.00	\$384.00	\$2,725.00	\$4,506.00	\$7,231.00
54"	1390	\$293.50	\$319.00	\$377.00	\$474.60	\$3,287.50	\$5,993.00	\$9,280.50
60"	1600	\$346.60	\$385.60	\$459.00	\$541.80	\$3,662.50	\$6,525.00	\$10,187.50
66"	1875	\$411.50	\$451.00	\$566.00	\$606.00	\$4,037.50	\$7,862.50	\$11,900.00
72"	2100	\$473.00	\$538.00	\$635.00	\$695.00	\$4,537.50	\$8,562.50	\$13,100.00
78"	2280	\$643.90	\$731.90	\$807.30	\$927.30	\$5,375.00	\$12,231.30	\$17,606.30
84"	2480	\$698.00	\$775.00	\$855.30	\$984.90	\$6,250.00	\$14,006.30	\$20,256.30
96"	3260	\$833.40	\$960.80	\$1,066.10	\$1,168.20	-	-	-
108"	3955	\$1,275.10	\$1,364.30	-	-	-	-	-
120"	4875	\$1,383.10	\$1,560.00	-	-	-	-	-

REINFORCED CONCRETE ARCH PIPE - ASTM C506 / MNDOT STD PLATE 3014K								
EQUIV. DIA.	NOMINAL SPAN	SPAN X RISE	WEIGHT PER FOOT	\$/ FOOT CLASS IIIA	\$/ FOOT CLASS IVA	\$/ EACH FLARED END	\$/ EACH TRASH GUARDS	\$/ EACH FES W/TG
18"	22"	22" x 13-1/2"	170	\$74.00	\$84.40	\$906.00	\$1,031.00	\$1,937.00
24"	28"	28-1/2" x 18"	315	\$106.80	\$120.50	\$1,112.50	\$1,743.00	\$2,855.50
30"	36"	36-1/2" x 22-1/2"	445	\$149.90	\$172.80	\$1,693.00	\$2,162.50	\$3,855.50
36"	44"	43-3/4" x 26-5/8"	595	\$208.00	\$231.10	\$2,162.50	\$2,868.00	\$5,030.50
42"	51"	51-1/8" x 31-5/16"	685	\$240.00	\$277.30	\$2,237.50	\$3,525.00	\$5,762.50
48"	58"	58-1/2" x 36"	875	\$304.90	-	\$3,093.00	\$3,643.00	\$6,736.00
54"	65"	65" X 40"	1065	\$369.10	-	\$3,681.00	\$5,525.00	\$9,206.00
60"	73"	73" X 45"	1305	\$468.00	-	\$4,275.00	\$6,206.30	\$10,481.30
72"	88"	88" X 54"	1820	\$663.50	-	\$5,862.50	\$8,687.50	\$14,550.00
84"	102"	102" X 62"	2410	\$955.00	-	\$8,481.30	\$12,031.30	\$20,512.60

JOINT TIE ROD ASSEMBLY	
PIPE DIA.	\$/ EACH
12" - 27"	\$53.00
30" - 66"	\$68.00
72" - 96"	\$68.00

SAFETY FLARED END SECTIONS		
DIA.	SLOPE	FLARED ENDS \$ / EACH
12"	6:1	\$787.00
15"	6:1	\$860.00
18"	4:1	\$818.00
18"	6:1	\$930.00
24"	4:1	\$950.00
24"	6:1	\$1,318.00

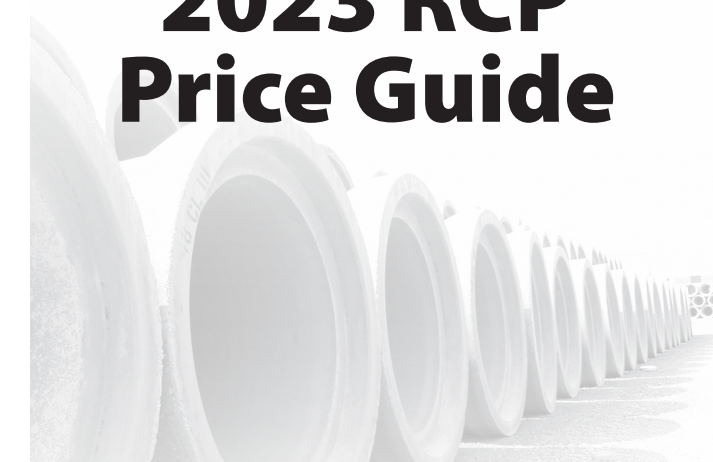
JOINT MASTIC	
SIZE	\$/ PIECE
1/2" x 14'-6" Roll	\$25.00
3/4" x 14'-6" Roll	\$25.00
1" x 14'-6" Roll	\$36.25
1-1/4" x 14'-6" Roll	\$50.00

REFER TO COUNTY MATERIALS CORPORATION'S PIPE DIVISION TERMS AND CONDITIONS.

ROBERTS, WI & MN



2023 RCP Price Guide



County Materials is a manufacturer of Concrete Pipe and a variety of supporting products, including Manholes, Box Culverts and Specialty Precast Products.

ROBERTS, WI & MN

(Precast and Pipe Division)

Sales Location

Roberts, WI Plant: (715) 749-3927
1203 70th Ave. • Roberts, WI 54023

TOLL FREE: (800) 426-1126

REINFORCED CONCRETE MANHOLES & CATCH BASINS, PRECAST BASES & TOP SLABS - MEETS ASTM C-478 & MNDOT 4000s STD PLATES								
DIAMETER	\$ PER VERT. FOOT	WEIGHT PER FOOT	BASE SLABS			TOP SLABS MN DOT 4020		
			SIZE	\$ / EA	WEIGHT (LBS)	SIZE	\$ / EA	WEIGHT (LBS)
2' X 3'	\$213.00	760	42" X 54" X 6"	\$420.00	1020	-	-	-
27"	\$135.00	520	44" X 6"	\$242.00	790	-	-	-
30"	\$150.00	545	44" X 6"	\$242.00	790	-	-	-
48"	\$236.00	880	66" X 6"	\$433.00	1860	58"x 6"	\$532.00	1140
60"	\$432.00	1340	80" X 8"	\$938.00	3600	72"x 8"	\$908.00	2560
72"	\$587.00	1840	94" X 8"	\$1,362.00	4800	86"x 8"	\$1,362.50	3920
84"	\$893.00	2480	108" X 8"	\$1,710.00	6840	100"x 8"	\$1,868.75	5380
96"	\$1,118.00	3080	120" X 8"	\$2,237.00	8700	114"x 8"	\$2,506.25	7360
108"	\$1,730.00	3955	132" X 12"	\$4,012.00	14,100	128"x 12"	\$4,075.00	13,280
120"	\$2,025.00	4875	146" X 12"	\$4,993.00	16,960	142"x 12"	\$4,975.00	15,580
144"	\$3,012.00	6680	180" X 12"	\$7,495.00	24,200	168" X 12"	\$6,488.00	23,100
			ADD 25% TO BASE PRICE FOR INTEGRAL BASE/MONOLITHIC BASES.			ADD \$680.00 TO TOP SLAB PRICE TO CAST IN CONTRACTOR SUPPLIED CASTING, VENTS OR HATCHES – NET		

REINFORCED CONCRETE HE ELLIPTICAL PIPE - ASTM C507 (* Indicates Mortar Joint Only)								
EQUIV. DIA.	NOMINAL SPAN	SPAN X RISE.	WEIGHT PER FOOT	\$/FOOT CLASS 3	\$/FOOT CLASS 4	\$/EACH FLARED END SECTIONS	\$/EACH TRASH GUARDS	\$/TOTAL FES W/TG
18"	23"	22-3/4"x 14-1/4"	230	\$76.00	\$95.00	\$850.00	\$715.00	\$1,565.00
24"	30"	30-1/4"x 19-1/4"	340	\$94.00	\$117.00	\$1,075.00	\$1,155.00	\$2,230.00
30"	38"	37-3/4"x 24"	430	\$118.00	\$144.00	\$1,550.00	\$1,870.00	\$3,420.00
36"	45"	45-1/2"x 28-3/4"	660	\$165.00	\$201.00	\$2,013.00	\$2,200.00	\$4,213.00
42"	53"	53-1/4"x 34"	860	\$193.00	\$233.00	\$2,400.00	\$2,619.00	\$5,019.00
48"	60"	60"x 43-1/2"	1055	\$230.00	\$294.00	\$2,912.00	\$3,396.00	\$6,308.00
54"	68"	68"x 43-1/2"	1348	\$278.00	\$351.00	\$3,687.00	\$4,331.00	\$8,018.00
60"	76"	75-1/2"x 48-1/4"	1555	\$347.00	\$439.00	\$4,250.00	\$5,479.00	\$9,729.00
66"*	83"*	83"x 53"*	1885	\$465.00	\$525.00	\$5,400.00	\$7,013.00	\$12,413.00
72"*	91"*	90-1/2"x 57-3/4"*	2040	\$558.00	\$712.00	\$6,006.00	\$7,184.00	\$13,190.00
78"*	98"*	98"x 62-3/4"*	2565	\$591.00	\$803.00	-	-	-
84"*	106"*	105-1/2"x 67-1/2"*	2400	\$668.00	\$853.00	-	-	-
90"*	113"*	113"x 72-1/2"*	3100	\$747.00	\$901.00	-	-	-
96"*	121"*	120-1/2"x 77-1/4"*	3810	\$1,203.00	\$1,368.00	-	-	-
108"*	136"*	135-1/2"x 87"*	4350	\$1,815.00	\$1,994.00	-	-	-
120"*	151"*	150-3/4"x 96-3/4"*	5190	\$2,468.00	\$2,709.00	-	-	-

12" or 16" MANHOLE SECTIONS			
48"	\$472.00	72"	\$1,174.00
60"	\$864.00		

SANITARY MANHOLES	
48" Riser & Cone	\$236.00/VFT
58" x 6" Keyed Cover	\$784.00/EA
Inverts 8", 10" & 12" Dia. PVC/DIP	\$175.00/EA
Inverts 15-24" Dia. PVC/DIP	\$531.25/EA
48" Integral Base 6"	\$541.25/EA

MANHOLE TO PVC/DIP PIPE CONNECTION (BOOTS)			
4" to 8"	\$187.00	12"	\$300.00
10"	\$294.00	15"	\$375.00

INTEGRAL DROP SECTION WITH BEND - ADD TO INTEGRAL BOTTOM PRICE			
PIPE SIZE	8"	10"	12"
PVC/DI	\$2,518.00/EA	\$3,775.00/EA	\$4,343.75/EA

POND OUTLET / CONTROL STRUCTURES		
Sloped Top on Manhole Risers		
DIA.	DESCRIPTION	\$/ EACH
48"	Sloped Top Charge	\$706.00
60"	Sloped Top Charge	\$800.00
72"	Sloped Top Charge	\$1,493.00
84"	Sloped Top Charge	\$1,880.00

Galvanized Split Grates		
48"	Galvanized Two-Piece Split Grate	\$3,293.00
60"	Galvanized Two-Piece Split Grate	\$4,693.00
72"	Galvanized Two-Piece Split Grate	\$6,343.00
84"	Galvanized Two-Piece Split Grate	\$8,550.00

Slide-In Weir Walls		
48"	Weir wall 8" max. thickness	\$400.00/VFT
60"	Weir wall 8" max. thickness	\$512.50/VFT
72"	Weir wall 8" max. thickness	\$582.00/VFT
84"	Weir wall 8" max. thickness	\$706.00/VFT
KEYWAYS ALL SIZES (Both Sides)		\$87.00/VFT

GALVANIZED CONE GRATES		
DIA.	TOP MOUNTED	SIDE MOUNTED
	\$/ EACH	\$/ EACH
48"	\$3,343.00	\$3,680.00
60"	\$4,575.00	\$4,787.00
72"	\$5,910.00	\$6,250.00
84"	\$7,540.00	\$9,320.00

GROUT RINGS FOR RCP	
SIZE	\$/ EACH
12"	\$200.00
15"	\$231.00
18"	\$250.00
21"	\$275.00
24"	\$227.00
27"	\$362.00
30"	\$380.00
36"	\$430.00

CONCRETE ADJUSTING RINGS		
SIZE	\$/BUNDLE	QTY / BUNDLE
27"x 2"	\$1,075.00	20
27"x 4"	\$1,012.50	10
27"x 6"	\$988.75	7
2' x 3' x 2"	\$1,700.00	20
2' x 3' x 4"	\$1,450.00	10

MISC. MANHOLE ITEMS	
ITEM	\$/ EACH
36" x 360' Filter Cloth Roll	\$450.00
12" x 50' Gator Joint Wrap Roll	\$675.00
4'-0" Horseshoe Block	\$667.50
8" Manhole Block (MN/DOT)	\$18.75
Brick (4" x 8" x 2-1/4")	\$1.88
48" x 16" Short Cone w/27 Hole	\$743.00
Stool Grates MNDOT Plate 4143E	\$638.00